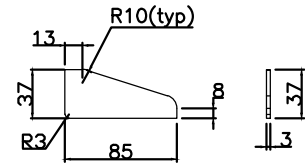
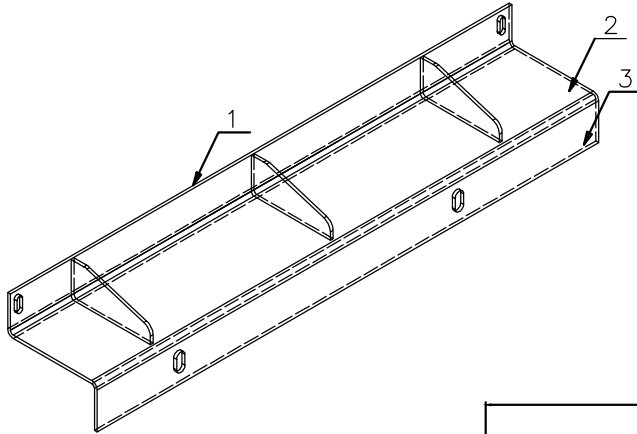
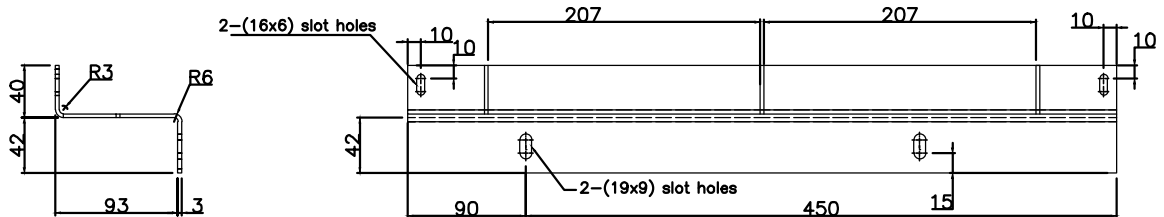
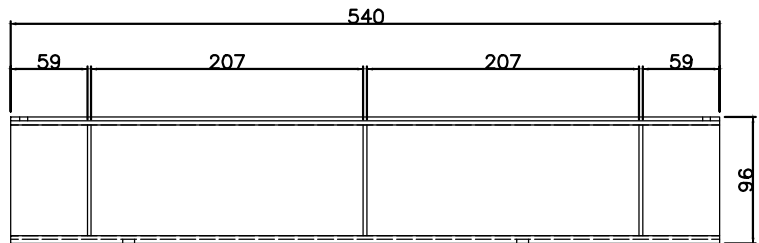


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	∞
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



DETAIL: 2



DETAIL: 1

NOTE.

1. ALL DIMENSIONS ARE IN mm
2. REMOVE SHARP EDGES AND BURRS

3	1	942-50247-3	FLAT RUBBER	540x39x2 thk	EPDM	
2	3	942-50247-2	GUSSET	250x14x1.5 thk	AISI304	
1	1	942-50247-1	Z-PLATE		AISI304	

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE (mm)	COMPANY STD./IS	Wt. (Kg)
MATERIAL						

GRADE No.	VALUE	SYMBOL	ALT.No.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	PRODUCT	KMRC RS(3R) METRO CARS		
									REF DRG			
SURFACE ROUGHNESS									MATERIAL			
									HEAT TREAT.	APPD	KCS	170417
									SURFACE TREAT.	REVD		
									TITLE	CHKD	SNH	170417
									Z-PLATE-1	DRWN	KIRAN	170417
										SCALE		SHEET OF
									DRG No.	942-50316		ALT



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NEW FRONTIERS. NEW DREAMS